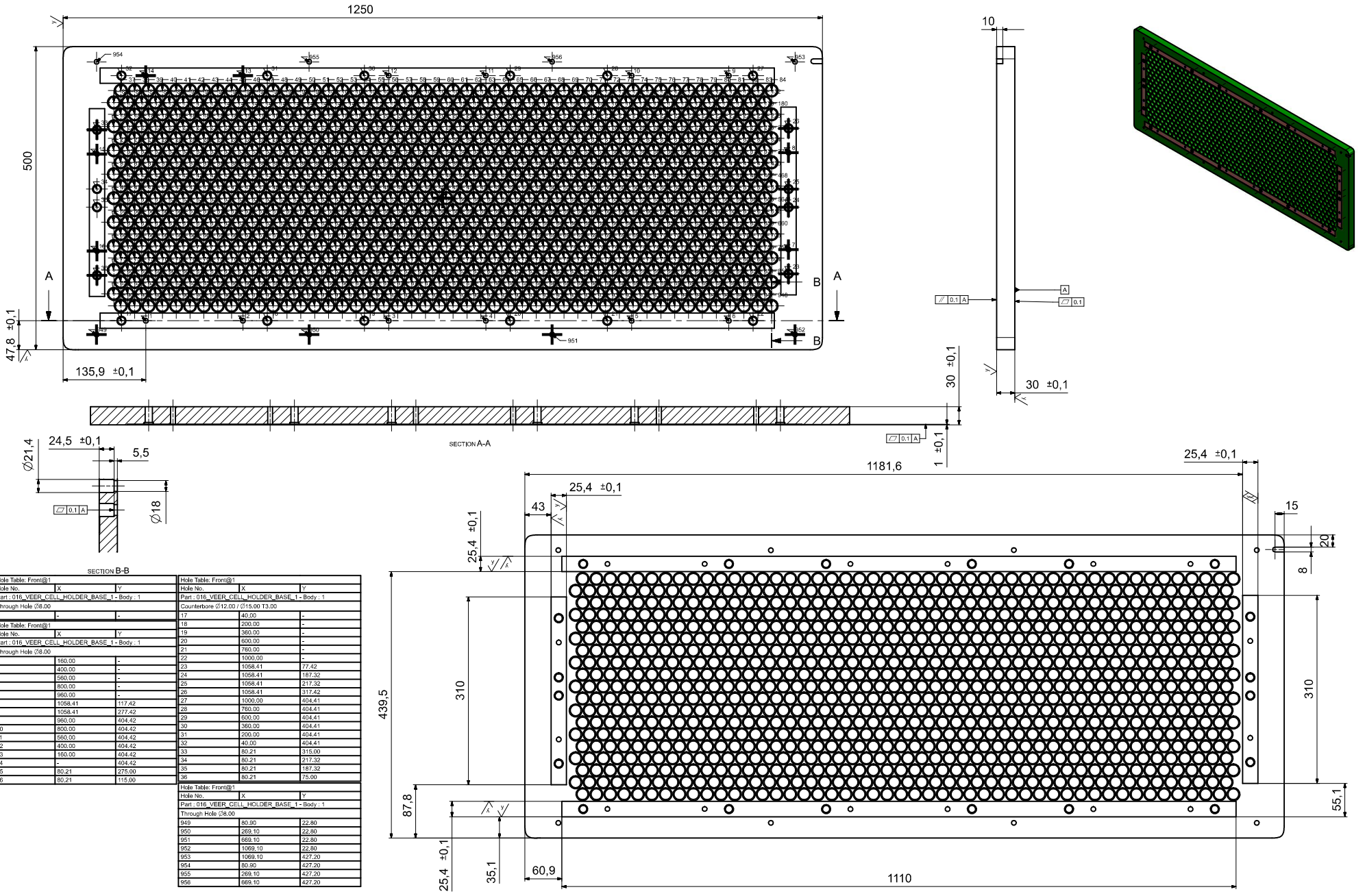

Hole Table: Front@1		
Hole No.	X	Y
Part : 016_VEER_CELL_HOLDER_BASE_1 - Body : 1		
Through Hole Ø8.00		
1	-	-

Hole Table: Front@1		
Hole No.	X	Y
Part : 016_VEER_CELL_HOLDER_BASE_1 - Body : 1		
Through Hole Ø8.00		
2	160.00	-
3	400.00	-
4	560.00	-
5	800.00	-
6	960.00	-
7	1058.41	117.42
8	1058.41	277.42
9	960.00	404.42
10	800.00	404.42
11	560.00	404.42
12	400.00	404.42
13	160.00	404.42
14	-	404.42
15	80.21	275.00
16	80.21	115.00

Hole Table: Front@1		
Hole No.	X	Y
Part : 016_VEER_CELL_HOLDER_BASE_1 - Body : 1		
Counterbore Ø12.00 / Ø15.00 T3.00		
17	40.00	-
18	200.00	-
19	360.00	-
20	500.00	-
21	760.00	-
22	1000.00	-
23	1058.41	77.42
24	1058.41	187.32
25	1058.41	217.32
26	1058.41	317.42
27	1000.00	404.41
28	760.00	404.41
29	500.00	404.41
30	360.00	404.41
31	200.00	404.41
32	40.00	404.41
33	80.21	315.00
34	80.21	217.32
35	80.21	187.32
36	80.21	75.00

Hole Table: Front@1		
Hole No.	X	Y
Part : 016_VEER_CELL_HOLDER_BASE_1 - Body : 1		
Through Hole Ø8.00		
949	80.90	22.80
950	269.10	22.80
951	669.10	22.80
952	1069.10	22.80
953	1069.10	427.20
954	80.90	427.20
955	269.10	427.20
956	669.10	427.20

NOTE-
- REMOVE ALL THE BURRS AND CHIPS FORM ALL THE MACHINED PARTS.
- DIMENSIONS APPLY AFTER FINISHING OPERATIONS.
- CHECK THE CAD DATA FOR REFERENCE.
- CAD UNITS ARE MILLIMETERS AT 1:1. TOOLING SUPPLIER TO ALLOW FOR MATERIAL SHRINKAGE.
- 3D CAD DATA SUPPLIED IS TO BE USED TO PRODUCE PRODUCTION TOOLING AND FOR INSPECTION.
- ALL MATERIALS AND COATINGS MUST COMPLY WITH ALL APPLICABLE INTERNATIONAL/ENVIRONMENTAL RELATED REGULATIONS.
- CLEANLINESS: SURFACES TO BE FREE OF ANY OILS, FLUIDS, OR OTHER CONTAMINANTS.

TOL. BETWEEN MACHINED AREAS +/-0,2mm

GAUGE FOR PLANES TOL.+/-0,05mm

GAUGE FOR PIN HOLES AND FITS BORES TOL.+/-0,02mm

GAUGE FOR THREAD AND THROUGH BORES TOL.+/-0,05mm

	Rz16
	Rz63

		NAME	SIGNATURE	DATE
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS	DRAWN	NSK	NSK	
ANGULAR ± 2°	CHECKED			
SURFACE FINISH	APPROVED			
DO NOT SCALE DRAWING	PART NO.	CELL_HOLDER_BASE_1		
BREAK ALL SHARP EDGES AND	MATERIAL	DERLIN	FINISH	
FIRST ANGLE PROJECTION				

PRAVAIG DYNAMICS P. LTD

PART NAME: 016_VEER_CELL_HOLDER_BASE_1

SIZE: A0 | REV: | WEIGHT | SHEET 1 OF 1

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