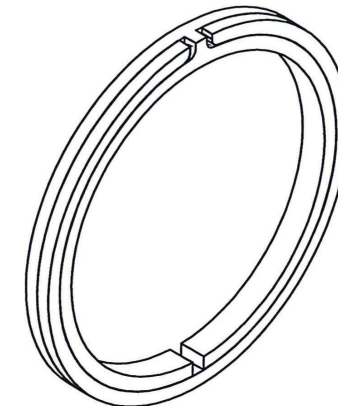
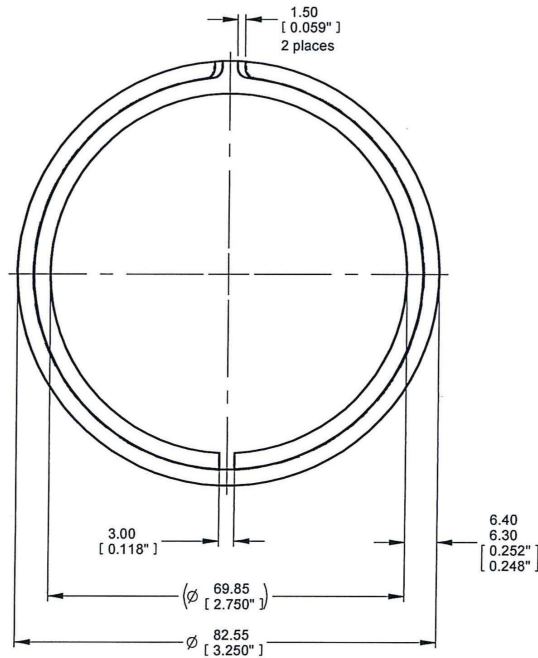
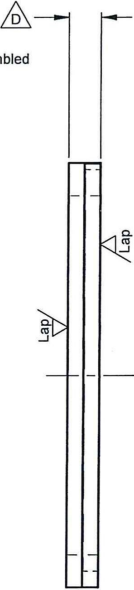


Revision History			
Rev.	Description	Date	Cl Ref.
A	ORIGINAL ISSUE	02/08/2012	
B	Gaps and tolerance changes - MF	27/08/2019	
C	Tolerance Changes -MF	24/09/2019	
D	Ring Width Change - MF	8/01/2020	

6.22
6.17
[0.245"
0.243"]
Fully assembled
and lapped



Assembled Part
1:1

Dimensions above shown as fitted

Notes:

- 1) Make Support ring width with back and mating face lapped to dimensions stated.
- 2) Make Sealing ring with mating face lapped to dimensions stated.
- 3) Lap sealing ring side of assembled ring to final lapped size.

Estimated Weight: 0.014 kg

Remove All Sharp Corners Unless Otherwise Stated

Drawn by: Wayne J	Original Date: 02/08/2012	Material: Carbon Teflon, Bearing Grade	Assembly Number:	Checked by: <i>[Signature]</i>	Approved by: <i>[Signature]</i>	Issued on: 9-1-20
All Dimensions in Millimeters Third Angle Projection			Description: Bison Piston Ring 8.25" Sealing Ring			
			Tolerances Unless Otherwise Stated Whole No's ±1.0mm 1 Dec. Places 0.0 ±0.5mm 2 Dec. Places 0.00 ±0.1mm Angular ±1.0°	Scale: NTS Sheet Size: A3	Sheet No.: 1 OF 2 Drawing Number: RIC-324435	Rev. D

